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3-80-468-33701

DRAWING No



RAW MATERIAL PLATE

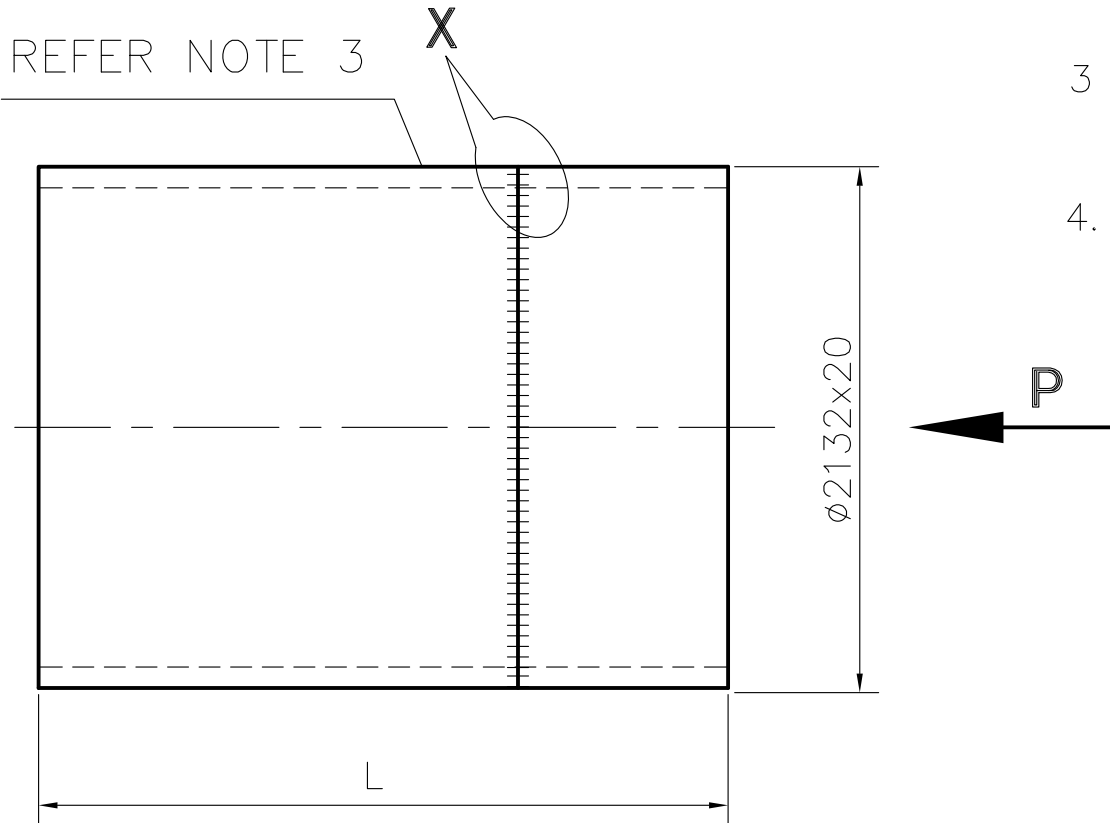
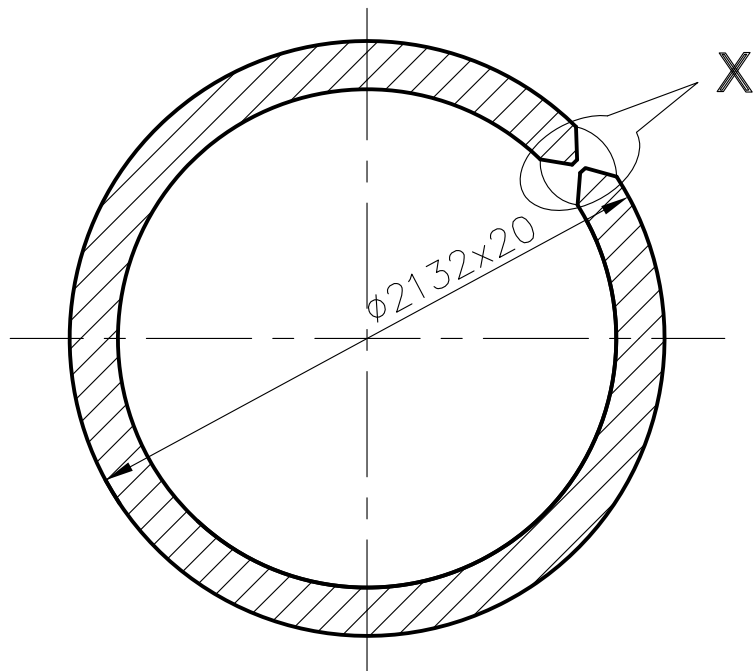


PLATE FORMED PIPE

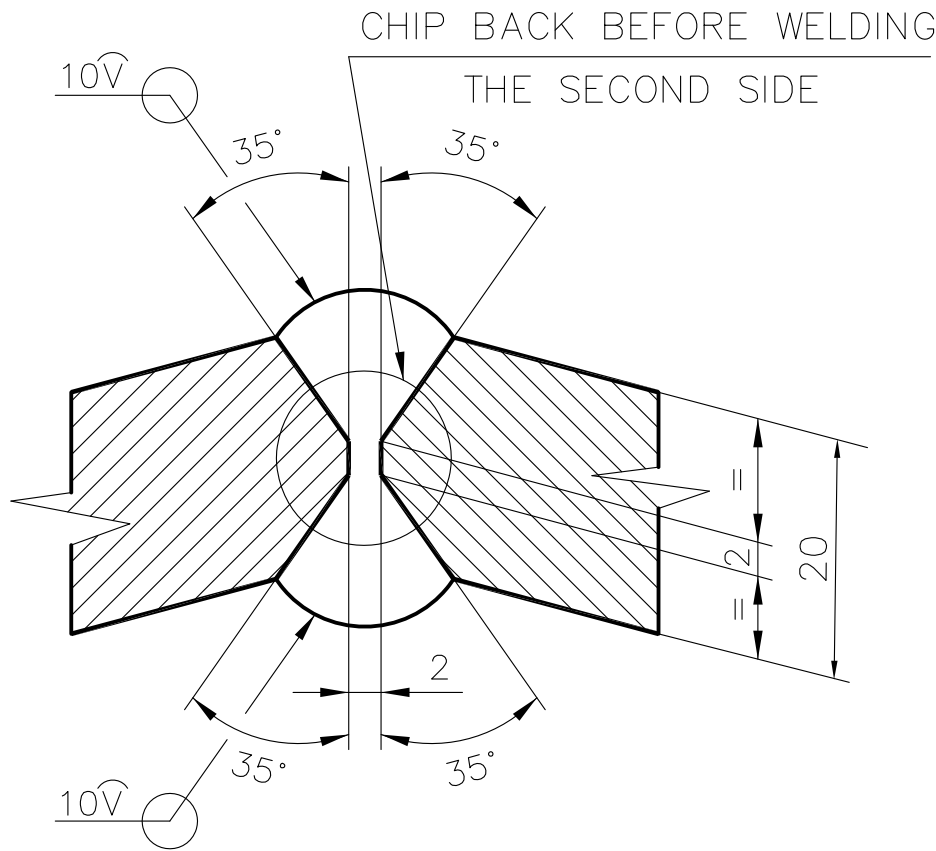
NOTES: –

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 2 FULL PENETRATION OF WELDS TO BE ENSURED
- 3 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED AND ROLLED AS SHOWN.
4. FOLLOW APPLICABLE Q.P.

VAR NO.	L
01	2592
02	1846
03	1292



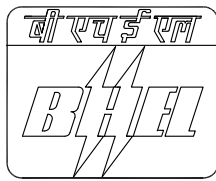
VIEW–P



DETAIL –X

03	PLATE 20 x 6633 x 1292	3–80–468–33701		15 011 150 0000 IS 2062 E250A	1345	464
02	PLATE 20 x 6633 x 1846	3–80–468–33701		15 011 150 0000 IS 2062 E250A	1922	389
01	PLATE 20 x 6633 x 2592	3–80–468–33701		15 011 150 0000 IS 2062 E250A	2699	260
VAR. NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
			VAR NO.	MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

	NAME	SIGN	DATE	NO OF ITEMS
DRN	KAMESH	–SD.–	05.07.17	
CHD	BAHADUR	–SD.–	05.07.17	
APPD	SESHAGIRI	–SD.–	05.07.17	

REV 01	DATE	ALTERED : APPROVED :
ZONE		

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		N.T.S			
TITLE	PLATE FORMED PIPE OD 2132 x 20			CARD CODE U 01	DRAWING No. 3-80-468-33701	REV 00